



# Machine base Construction assistance

## Overview

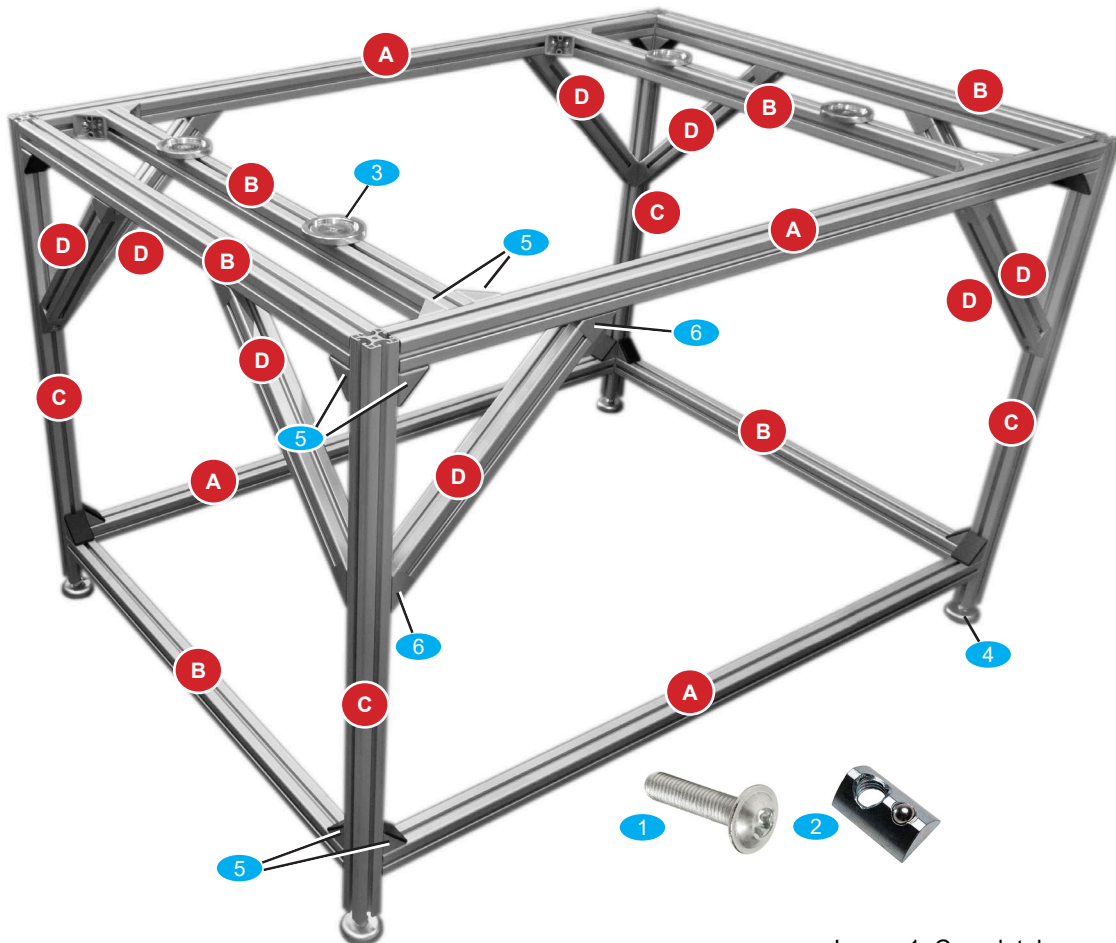


Image 1: Completely assembled kit

## Fittings

Pos.	Designation	Number
1	Button head screw ISO 7380 M8x16	48
2	T-nut 8, M8	48
3	Mounting plate for adjustable feet	4
4	Adjustable foot	4
5	Angle set 40x40	24
6	Angle set 40x40 45°	16

### **i** Note:

For information on how to install the drag chain support that may be included, see Figure 2 on page 2.

## Profileteile

Pos.	Designation	Number
A	Longitudinal strut	4
B	Cross brace	6
C	Leg, length 870 mm	4
D	Stiffener, length 350 mm	8

- For the length of A and B see the following tables.
- Arrange the inner crossbars to suit the length of the machine.

**Length [mm] of the size-dependent profile parts**

Hobby Line	A	B
4530	720	730
6045	870	768
7545	1020	768
10560	1320	918

Compact Line	A	B
0403	905	718
0404	905	820
0405	905	920
0604	1110	820
0605	1110	920
0804	1310	820
0805	1310	920
0807	1310	1120
1005	1510	920
1007	1510	1120

**Drag chain support (optional)**



Image 2: The drag chain support consists of two additional angles **5** and the closed at the top support strut E. The machine shown is not included in the scope of delivery and is only shown for better understanding.

First place the machine on the substructure if this has not already been done. To install the drag chain support, the two brackets **5** are initially screwed together loosely.

Then move the support strut in the middle under the drag chain, as shown in Figure 2. Finally, tighten the screws.